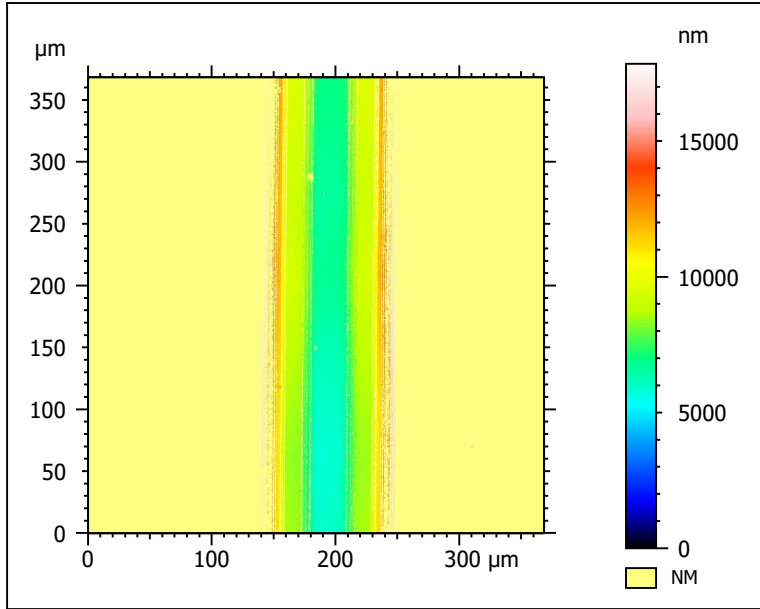
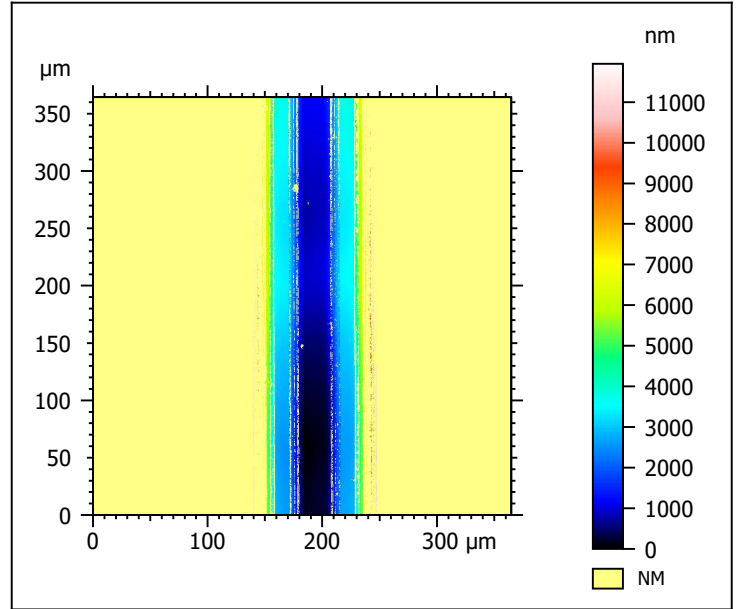
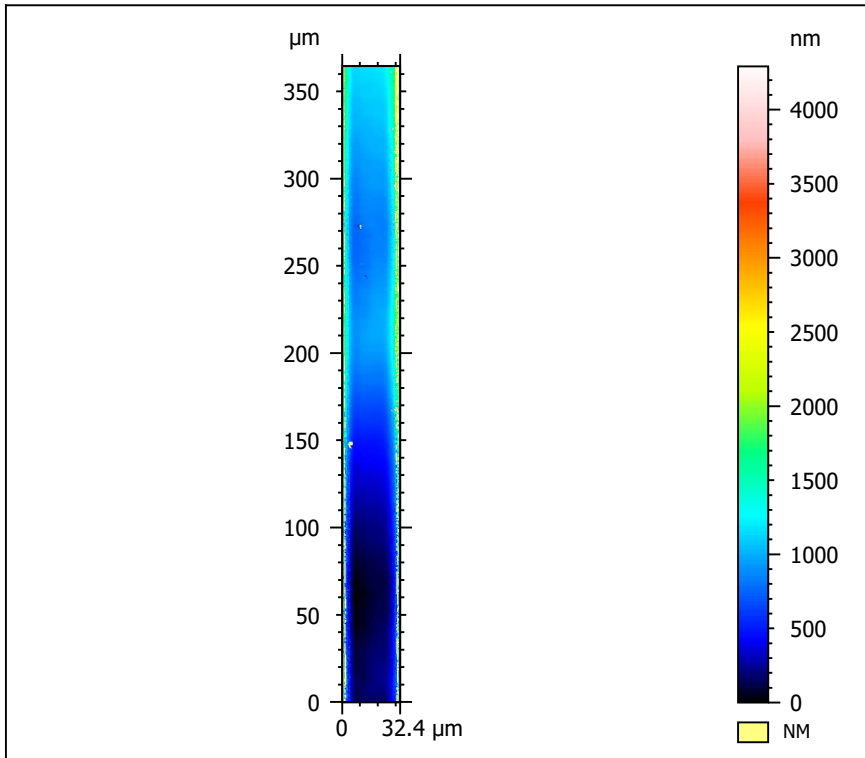


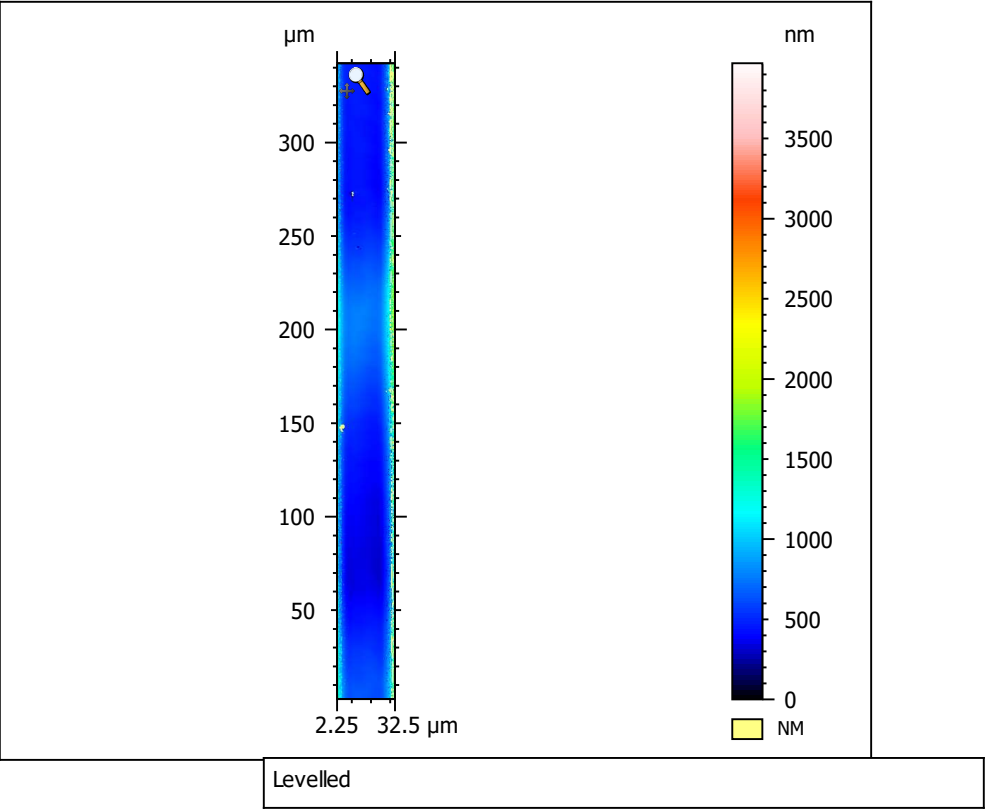
0.2 mm diameter mill, 10 mm/min



Measured data



Bottom of channel extracted



ISO 4287

Amplitude parameters - Roughness profile

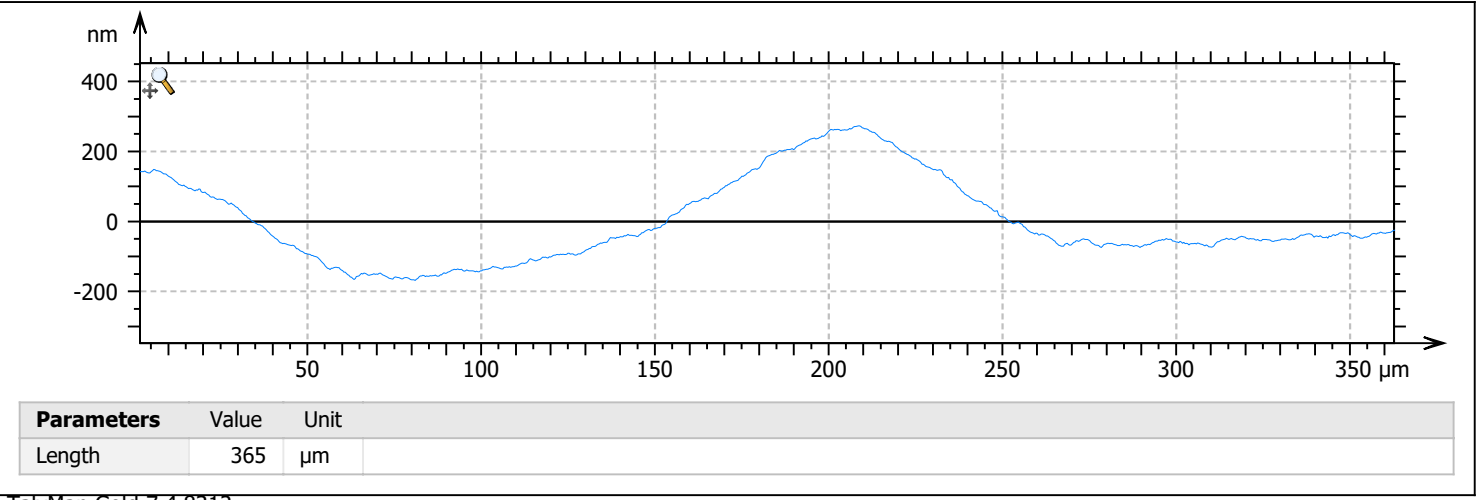
Rp	32.7	nm	Gaussian filter, 0.08 mm
Rv	28.4	nm	Gaussian filter, 0.08 mm
Rz	61.0	nm	Gaussian filter, 0.08 mm
Rc	27.1	nm	Gaussian filter, 0.08 mm, ISO 4287 w/o amendment...
Rt	87.3	nm	Gaussian filter, 0.08 mm
Ra	13.4	nm	Gaussian filter, 0.08 mm
Rq	16.7	nm	Gaussian filter, 0.08 mm
Rsk	0.162		Gaussian filter, 0.08 mm
Rku	2.76		Gaussian filter, 0.08 mm

Material Ratio parameters - Roughness profile

Rmr	100	%	c = 1000 nm under the highest peak, Gaussian filter...
Rdc	23.3	nm	p = 20%, q = 80%, Gaussian filter, 0.08 mm

Amplitude parameters - Primary profile

Pa	99.6	nm
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ISO 4287			
Amplitude parameters - Roughness profile			
Rp	33.1	nm	Gaussian filter, 0.08 mm
Rv	30.3	nm	Gaussian filter, 0.08 mm
Rz	63.4	nm	Gaussian filter, 0.08 mm
Rc	27.7	nm	Gaussian filter, 0.08 mm, ISO 4287 w/o amendment...
Rt	92.4	nm	Gaussian filter, 0.08 mm
Ra	13.4	nm	Gaussian filter, 0.08 mm
Rq	16.9	nm	Gaussian filter, 0.08 mm
Rsk	0.195		Gaussian filter, 0.08 mm
Rku	2.90		Gaussian filter, 0.08 mm
Material Ratio parameters - Roughness profile			
Rmr	100	%	$c = 1000$ nm under the highest peak, Gaussian filter...
Rdc	22.1	nm	$p = 20\%$, $q = 80\%$, Gaussian filter, 0.08 mm
Amplitude parameters - Primary profile			
Pa	98.9	nm	